

California's Approach to Sulfur Hexafluoride in Magnesium Casting

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California Air Resources Board

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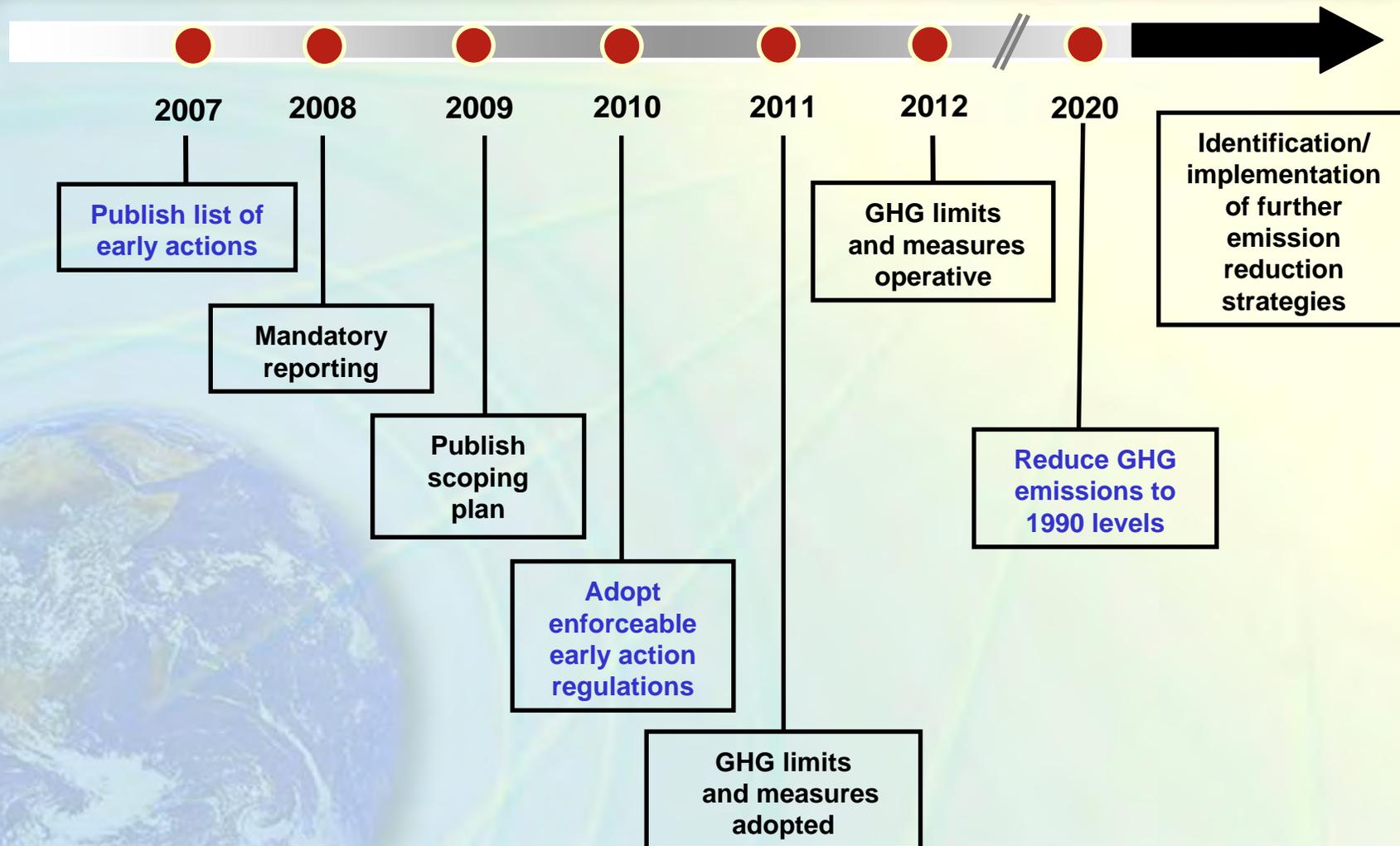
California's Commitment to Climate Protection

Global climate change is one of the most critical environmental and political challenges of our time. The debate is over, the science is in, and the time to act is now.

- Gov. Schwarzenegger

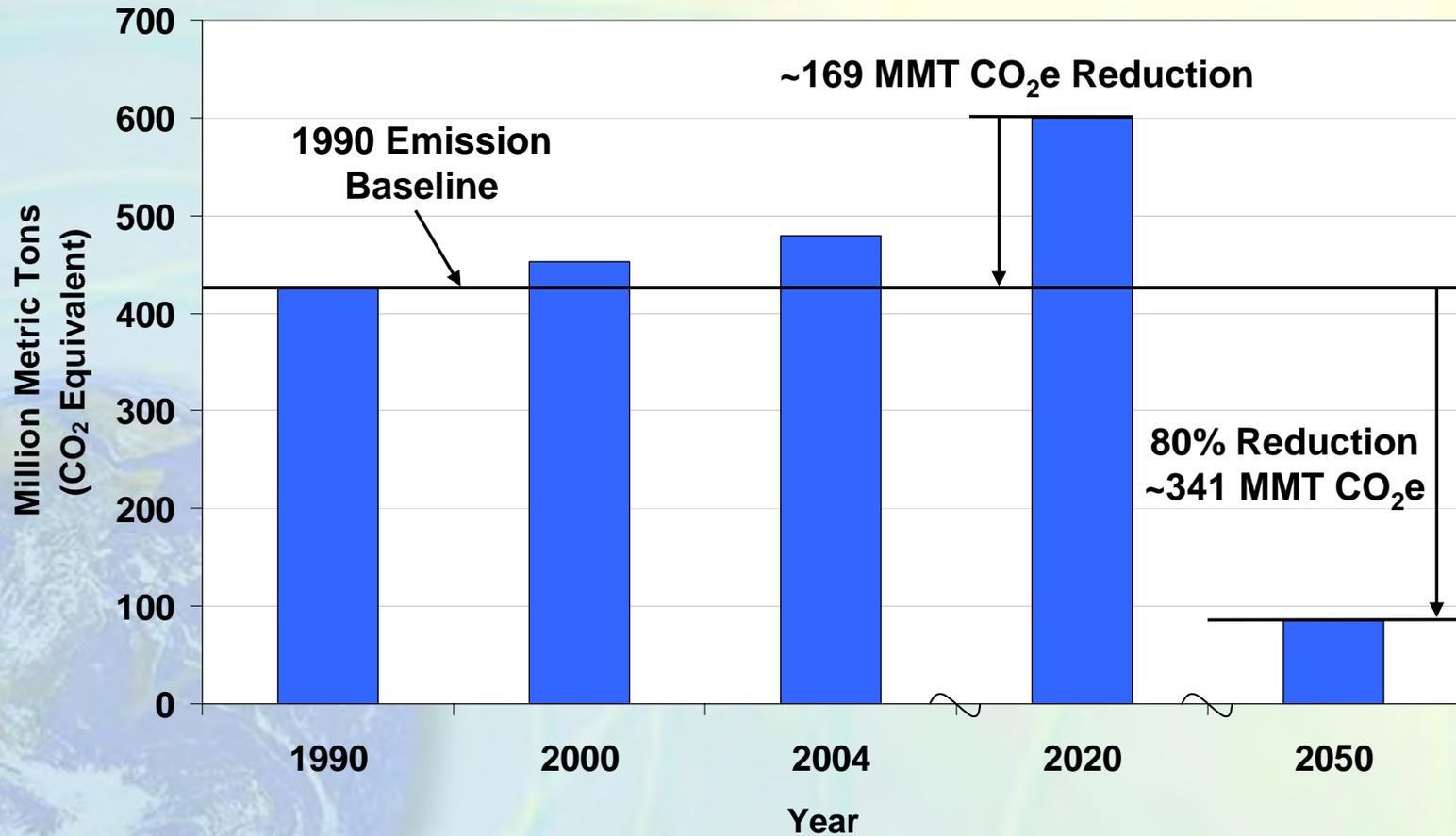
- Governor's Executive Order
- 2006 Global Warming Solutions Act (AB32)

California Global Warming Solutions Act of 2006 (AB 32)



The Challenge

ARB Emissions Inventory



Reductions Required by AB32

- **169 MMTCO₂E emission reductions in 2020**
 - Reductions of 20.2 MMTCO₂E from High GWP sector
 - Cap and Trade expected to achieve 34.4 MMTCO₂E of Reductions

1MMTCO₂E =

**Annual emissions from 216,000 passenger cars or
Electricity used by 193,000 average CA households**

AB 32 Scoping Plan Measures for the High-GWP GHG Sector

- **Stationary Source Strategies**

- Limit high-GWP use in consumer products (adopted 6/2008)
- SF₆ in non-electricity and non-semiconductor manufacturing (adopted 2/2009)
- Fluorinated gas reduction in semiconductor manufacturing (adopted 2/2009)
- Refrigerant management program (2009)
- SF₆ in electricity (2010)
- Alternative suppressant in fire protection systems
- Foam recovery and destruction program
- Residential refrigeration early retirement program

- **Mobile Source Strategies**

- Small cans of HFC (adopted 1/2009)
- Refrigerant recovery at end of equipment/vehicle life (2009)
- Pavley II: Improve system efficiency and use of low-GWP refrigerant alternatives
- Vehicle AC system leak check and repair

- **Mitigation fee on high-GWP GHGs**

Importance of Regulating SF₆

- SF₆ is the most potent greenhouse gas the IPCC has identified
- Increasing at 5% per year
- Many uses are emissive (capture and recycling not feasible)
- Lifetime of over 3,200 years

**1 lb of SF₆ is equivalent to:
10 metric tons of CO₂**

**1 oz of SF₆ is equivalent to:
1.5 barrels of oil**

Sulfur Hexafluoride Regulations

- Fluorinated gases in semiconductor manufacturing
- SF₆ in electric utilities
- This regulation: SF₆ in non-utility and non-semiconductor manufacturing

Emissions and Sources

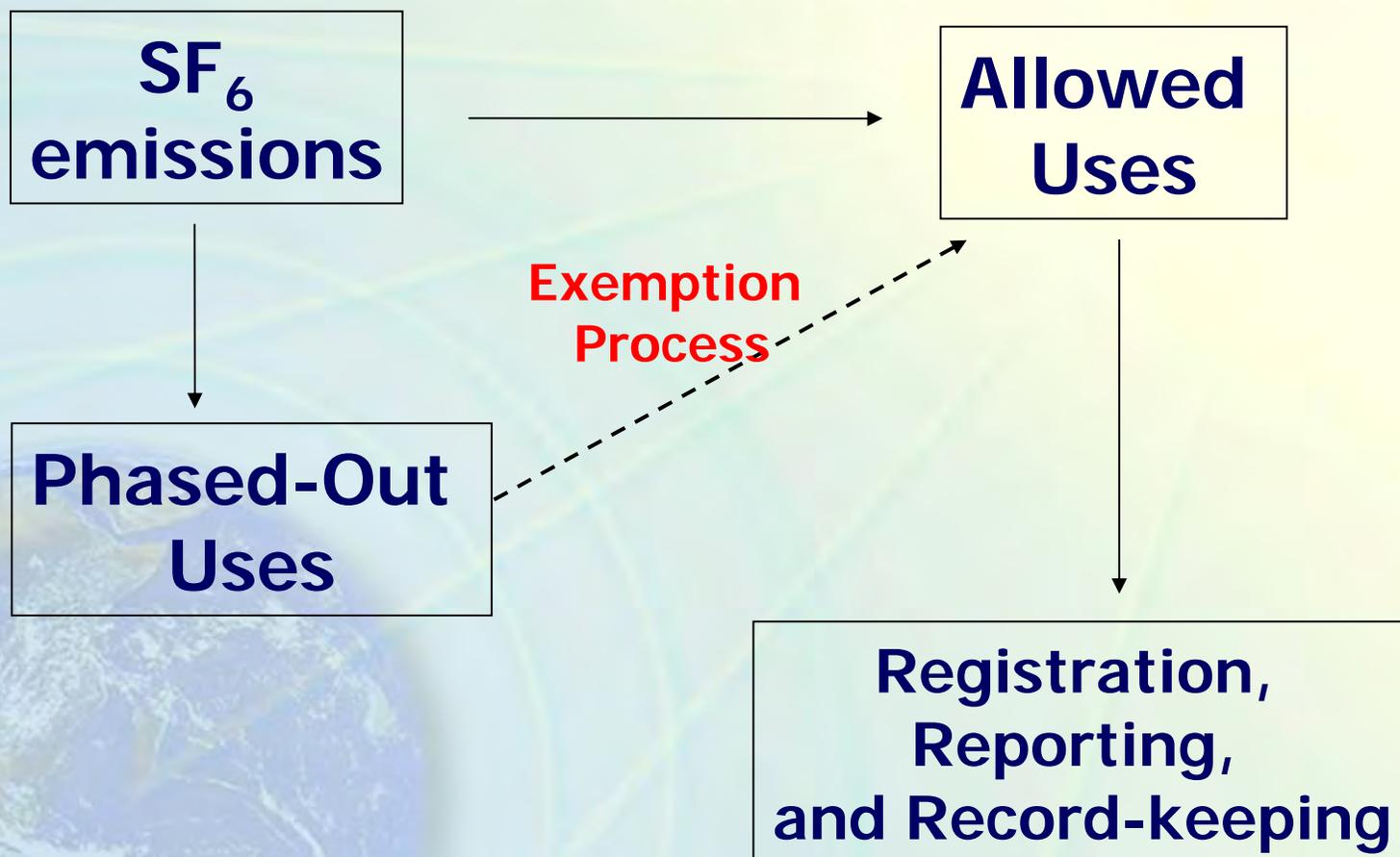
- **Tracer Gas Testing**
- **Magnesium Casting**
- **Other uses (military, research, consumer products, medical)**
- **Total emissions are 0.15 MMTCO₂E**

Proposed Regulation

Reduce emissions of SF₆ from non-semiconductor and non-electricity applications

- Reduction of 0.1 MMTCO₂E annually
- Low Cost
- Blocks new uses
- Could serve as model for other states

Components of Regulation



Phase-Out Dates

Applications	Phase-Out Dates
All uses except those listed below*	January 1, 2011
Tracer Gas Testing	January 1, 2013
Magnesium Sand Casting	
Magnesium Investment Casting	
Military Applications	

*This regulation does not apply to semiconductor manufacturing or electric utilities as separate focused regulations will address these source categories

Magnesium Casting

- SF_6 used to prevent oxidation during magnesium casting
- Timing allows for testing results and re-certification of methods
- Alternatives
- Economic and Environmental Assessments
- Status



Magnesium Casting

Exemption Process

- One of two criteria for an exemption:
 - Uses that result in reduced GHG emissions
 - Uses with no alternatives
- Flexible enough to allow variety of applications
- Applications must include mitigation plan

Registration, Record keeping and Reporting

- Distributors (<30 firms)
 - Register
 - Keep records of sales for 3 years
 - Provide an annual report of each sale (quantity and date)
- Purchasers (40-70 users)
 - Keep records of annual quantity of SF₆ purchased and used

Regulation Status

- Approved by Board
- Board directed changes
- 15 day comment Period
- Office of Administrative Law
- Goes into force by 2010

Research

- ARB is considering funding research into alternatives for investment and sand casting
 - Dependent on funding availability
 - Work with 3 casters in CA and CSU-Pomona

Interest by Other States

- Several other states are looking at direct regulations for HGWP sector
- Have shown interest in our regulations

Contact Information

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Background material:

<http://www.arb.ca.gov/cc/sf6nonelec/sf6nonelec.htm>

<http://www.arb.ca.gov/regact/2009/nonsemi09/nonsemi09.htm>